

ABSTRACT OF THE DISCLOSURE

An arrangement and method for improving runnability, and dryer section length, by using a vertical impingement dryer before a first dryer cylinder of a group of dryer cylinders. After a pressing section, the web is dried with a pre-impingement dryer,
5 closely followed by a vertical impingement dryer, which is closely following by the first dryer cylinder. The pre-impingement dryer and vertical impingement dryer of the first dryer cylinder to have a drying temperature of approximately 80° C with no undesirable sticking to the dryer cylinder. The pre-impingement dryer can be arranged to dry a first side of the web, and a vertical impingement dryer after the
10 first dryer cylinder is arranged to dry a second side of the web. The impingement drying takes place directly against the web without an intervening fabric.